











Grinding papers and cloths – view types

| Type | Backing Abrasive | Produced grain sizes | | | | | | | | | | | | | | | | | | Grinded material | | | | Application | | | | Way of grinding | | | | | |
|---------|--------------------------|----------------------|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------------------|-----|-----|---|---|------------|---|---|---|---|---|---|---|---|
| | | 16 | 20 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 |  |  | Fe |  |  |  |  |  |  |  |  |
| | | | | | | | | | | | | | | | | | | | | | | | wood | lacks | metals | stone | sheets | rolls | belts | discs | hand | machine | Wet grinding |
| 175 | Paper D corundum | | | | | | | | | | | | | | | | | | | | | | // | // | | | // | // | | | // | | |
| 223 | Paper Cw Silicon karbide | | | | | | | | | | | | | | | | | | | | | | | // | | | // | | | | // | | // |
| 373 | paper T silicon karbide | | | | | | | | | | | | | | | | | | | | | | // | // | | // | // | | | // | | // | |
| 377 | paper F corundum | | | | | | | | | | | | | | | | | | | | | | // | // | | | // | // | // | // | | // | |
| 637 | cloth J corundum | | | | | | | | | | | | | | | | | | | | | | // | // | // | | // | // | | | // | // | |
| 777 | cloth X special corundum | | | | | | | | | | | | | | | | | | | | | | // | | // | | | // | // | // | | // | |
| 869 | cloth X corundum | | | | | | | | | | | | | | | | | | | | | | // | | // | | | // | | // | | // | |
| 979 new | polester Y zirkon | | | | | | | | | | | | | | | | | | | | | | // | | INOX Fe | | | | // | | | // | |